

# **Company introducti**

Devoted to supply green energy solutions and high efficiency idea, with comprehensive products ranges.



# Founded in Year 1995

- An domestic and export oriented manufacturer -Domestic: 70%, Export:30%
- Experience in gearbox making over 24 years.









#### **Our products are exported to 54 Countries**





# Main product RV SERIES











# Main product WK/WS/WF/WR SERIES











# Main product WAH HYPOID SERIES









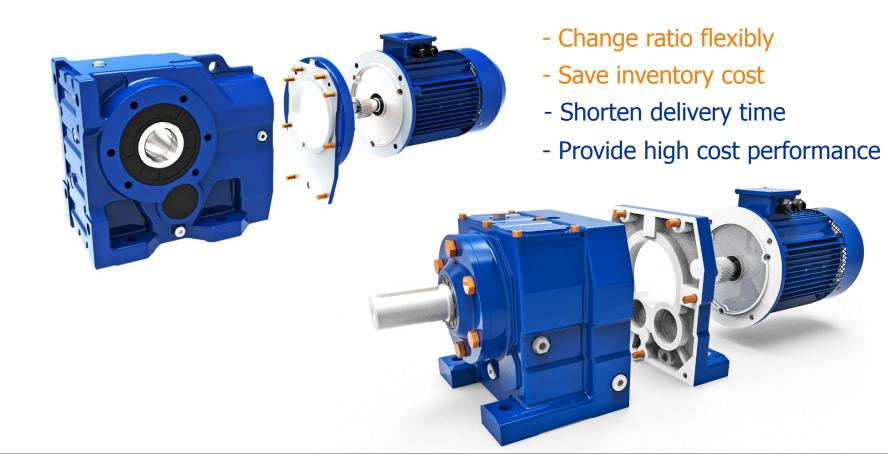


# PC、MB/MBN、WB/WH、CYCLOIDAL SERIES





#### **MODULAR SERIES** RESEARCH AND DEVELOP FOR OVERSEAS MARKETS





#### WEP/WFP Planetary Series 2016 NEW PRODUCT



Precision Level: Min to 3 Arcmin



# **WEP/WFP PLANETARY SERIES**









Precision Level: Min to 3 Arcmin



#### **Organized Workshop**



#### www.wumareducer.com

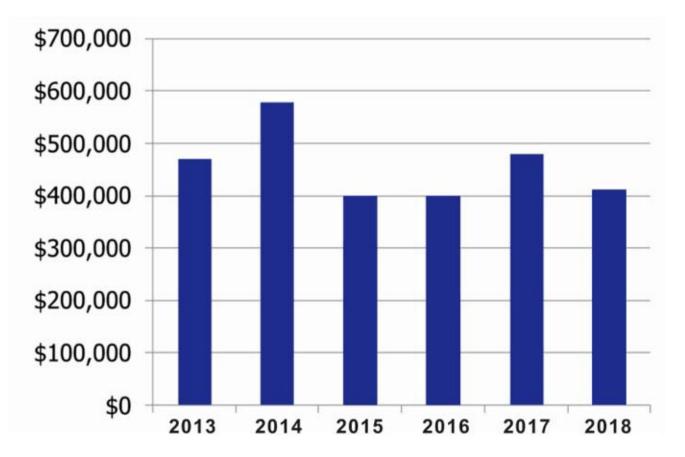


# **Our Equipment**

MACHINE	QUANTITY (PCS)
CNC LATHE MACHINE	24
COMMON LATHE MACHINE	6
HORIZONTAL & VERTICAL MACHINING CENTERS	9
CNC HOBBING MACHINE	4
COMMON HOBBING MACHINE	6
CNC GRINDING MACHINE	4
GRINDING MACHINE	16
BEVEL GEAR HOB SHARPENING EQUIPMENT	8
Drilling Machine	18
MILLING MACHINE	9



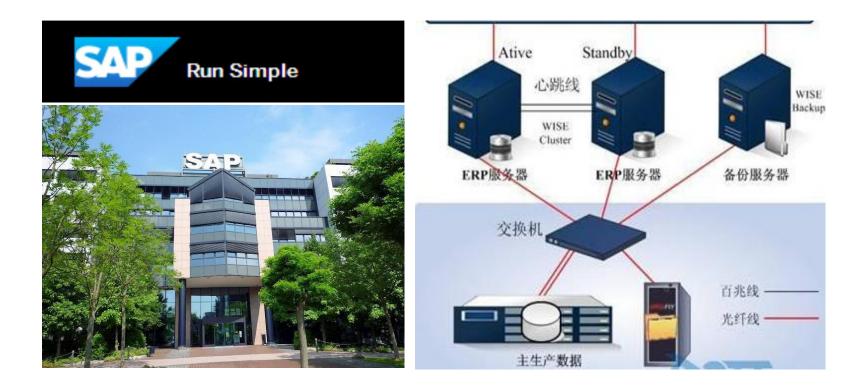
# **NEW EQUIPMENT INVESTMENT:2.7 million USD**





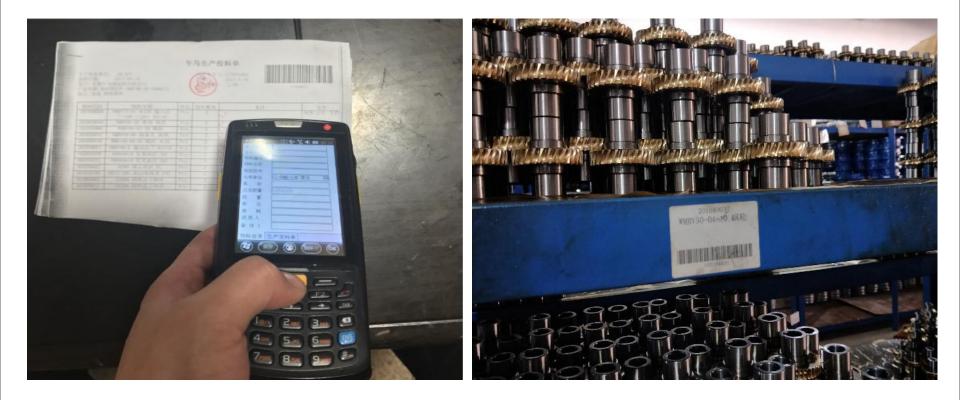
# **Advanced ERP system:**

• SAP B1 advanced production management software from Germany





#### **SAP B1 + Bar code management**





# **Talent Training**

- Go out : Give our employees the chance to go out for further study.
- Come in : Engage enterprise management consultant to guide our managers.





**HOW TO ASSEMBLE** 

THE MODULAR

The assembly process: Replace the flange

**GEARBOX** 

# **TECHNICAL SUPPORT**



Tools: Allen key(8mm, 16mm), spanner(size:16), fixture (see pic), screws( 2pcs of 8mm, 1 pc of 16mm), circlip plier, sealant.

#### The assembly process:

Assembly instruction





Step 2: Using Allen key(8mm) disassemble front cover, take down the Sealing paper pad.

#### Assembly instruction



Step 3: Using the circlip plier to unistall the shaft circlip on the second-stage gear shaft

Step 4: Mounting the "fixture" above the first-stage big gear, M8\*1.5 screw for the side hole to fix the tool with gear tightly, and fix a crew on the housing. Afterward, fix the M16\*1.5 screw on the centre hole, tighten it slowly, the gear will come out

Step 5: Manully fit a new first-stage big gear and key on the shaft, fit the shaft circlip



Step 6: Manully fit the first-stage shaft gear on the shaft of motor or the shaft on the input flange

Step 7: Degrease carefully the surface of the housing (Output side) and of the surface of front cover (Input), put on he Sealing paper pad then using the M8\*1.5 screws to assemble the front cover on the gearbox.

Step 8: Degrease carefully the surface of the front cover, this side need to couple with motor.put on he Sealing paper pad, then using the screws to assemble the motor on the gearbox.

Step 9: Tigntness test: optionA, fill with oil, and running it two houres to see if it have oil leakage. Option B. perform pneunatic tightness test.

Step 10: Fill with oil according to quantity listed.

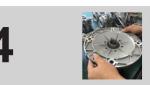


Step1: Loosen the screws on the flange.



Step 3: Measure the depth value of place A and place B, and keep those values equivalent, if the Value B can't equal to Value A, using gasket to adjust the depth.





Step 4: Fix a new input flange and screw it.

**HOW TO REPLACE THE FLANGE** 

Step1: Using spanner(size:16) disaemble input flange, take down the Sealing paper pad



#### **Relevant Domestic Certificate**





#### **Excellent Certificate**



ATEX/CE







# **CNC Gear Grinding Machine**





### Advanced machining center (LG MAZAK)





# **High Precision Machine**





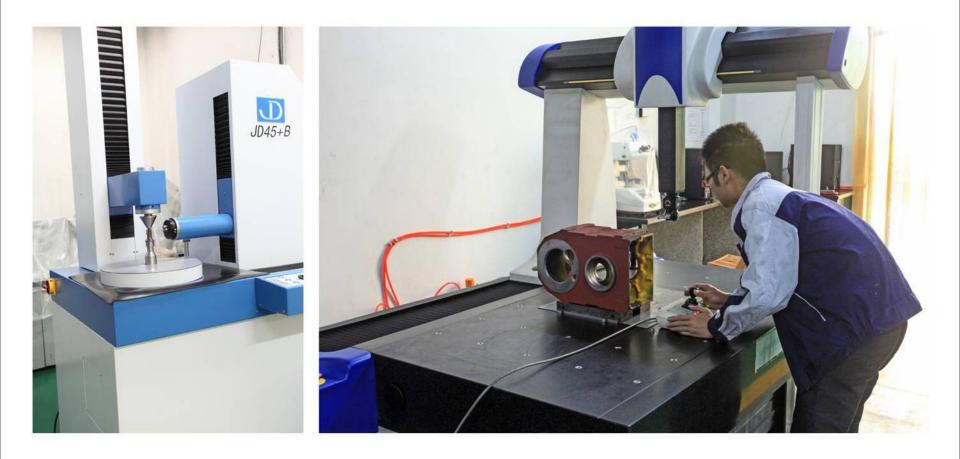
### **High Speed CNC Machine**



# **PRECISION TSUGAMI**

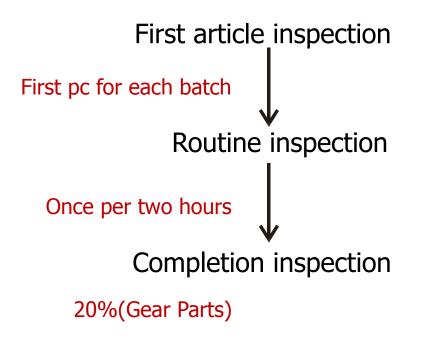


# **Professional Test Lab**





# **Strictly Inspection Process**





#### **Traceable inspection record**



# PRODUCTION







# PRODUCTION



involute worm shaft



Tin bronze worm wheel



#### **CLEANING ALL SPARE PARTS BEFORE ASSEMBLY**





# **Ultrasonic cleaning machine**

# STEP:



- Mitsubishi PLC controller controls the whole operation process
- Use ultrasonic signal above 28KHz,quickly clean dirt on surfaces and gaps
- After clearing, spares can be keep long time in stock without rust



#### **Semi-automatic Assembly Line for Worm Gearbox**

Make Assembly Each Parts More Accurately





#### **For Helical Gearbox In Batch Production**





### **Air-tightness Testing**







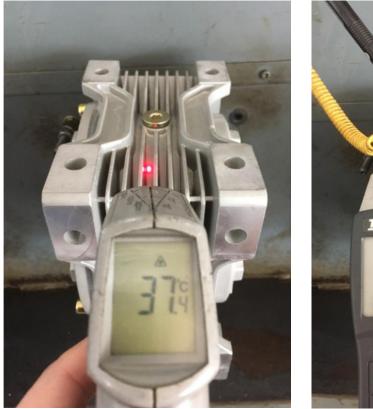
#### **100%** running test



### Each for 2 hours



#### **Temperature Control**





Temperature rise should be between 25~30°C.



# **Loading Test Lab**



### Provide Efficiency Test Report



# PACKAGE



#### Shrink package to avoid the wet rusting



# PACKAGE





# **Honeycomb box**

#### Wooden box



### **Active in Exhibition**















#### **WUMA's Mission**

